MAZEL', R. Ye., Cand Tech Sci -- (diss) "Research into structure, properties, and character of damage to welded assemblies of pipelines at electric power stations of high pressure." Moscow, 1960. 17 pp; (All-Union Main Power Administration under Gosplan USSR, All-Union Order of Labor Red Banner Heat-technology Scientific Research Inst im F. E. Dzerzhinskiy); 230 copies; price not given; (KL, 17-60, 156)

s/096/61/000/009/002/008 E193/E183

Vidman, D.N., Engineer, and AUTHORS:

Mazel', R.Ye., Candidate of Technical Sciences

Investigation of the structure and properties of Steel 12 ×Mφ (12KhMF) in the brittle and normal condition TITLE:

PERIODICAL: Teploenergetika, 1961, No.9, pp. 44-49

Steel 12KhMF is used in the Soviet Union as a constructional material in the fabrication of highly stressed TEXT: components of the steam generating and distributing plant in which the steam temperature may reach 570 °C. A large proportion of tubes made of this steel and intended to form the main steam conduits at several power stations has recently had to be scrapped because of their low impact strength which sometimes was less than 0.5 kgm/cm2. Hence the present investigation, whose object was to compare the structure and various mechanical properties of this steel in both brittle and normal conditions. The experimental work was carried out on tubes (273 mm in diameter, 36 mm wall thickness) as supplied from various power stations. The composition of two Since in many cases batches of this material is given in Table 1. Card 1/10

S/096/61/000/009/002/008
Investigation of the structure and ... E193/E183

regions of low (< 1.0 kgm/cm²) and high (> 15 kgm/cm²) impact strength were found in one and the same tube, the object of the first stage of the present investigation was to establish what heat treatment would reduce the impact strength of the material studied to ak < 1-2 kgm/cm². Fifteen different heat treatment schedules were tried and it was found that minimum impact strength $(a_k < 1 \text{ kgm/cm}^2)$ is imparted to the steel studied by heating it to 980-1100 °C, cooling it in air or oil, and then tempering at 650°C; similar results were obtained by heating the steel to 1150 °C, holding it at the temperature for 40 minutes and then cooling it at a rate of 50 °C/h to 600 °C. Correlation of these results with the actual heat treatment schedules used during the fabrication of tubes indicated that local embrittlement of the tubes can be caused by departure from the normal heat treatment conditions, which results in parts of the tube being tempered at too low a temperature (approximately 650 °C). It was found also that ductile properties (ak > 10 kgm/cm2) can be restored to a brittle material by simply tempering it at 750.0C, i.e. at a temperature which, while sufficiently high, would not bring the steel into the solid solution (austenite range). The object of the next series of Card 2/ 10

S/096/61/000/009/002/008 Investigation of the structure and ... E193/E183

experiments was to study the structure of the steel in both brittle and normal condition by optical and electron microscopy, X-ray diffraction, and carbide analysis. The results indicated that whereas Steel 12KhMF in the normal condition has a structure consisting of pearlite and ferrite grains with the carbides mainly dispersed in the solid solution, the carbides of the alloying elements in the brittle material are concentrated at the grain boundaries. In the final stage, various mechanical properties of the steel at temperatures up to 570 °C were studied with particular reference to the effect of stress-risers (notches) on the strength and ductility of both brittle and normal material. In addition, internal friction, specific heat, electrical resistivity, and the elastic modulus were measured. The most important results are reproduced graphically. Thus, the temperature-dependence of σ_b and σ_s (UTS and yield point, respectively, kg/mm²) and ψ and (reduction of area and ductility, %) of steel 12 KhMF is shown in Fig.la, curves 1 and 2 (full and open circles) relating to ductile and brittle condition, respectively. The temperaturedependence of impact strength (kgm/cm2) of this steel is illustrated Card 3/10

Investigation of the structure and ... \$\frac{\$5/096/61/000/009/002/008}{E193/E183}\$

in Fig.16, the various curves relating to the following specimens: 1 - normal condition, batch number 1, notch root radius R_{H} = 1 mm, notch depth hH = 2 mm; 2 - normal condition, batch number 2, $R_H = 1 \text{ mm}, h_H = 2 \text{ mm}; 3 - \text{brittle condition}, R_H = 1 \text{ mm},$ 4 - brittle condition, RH = 0.15 mm, hH = 4 mm; hH = 2 mm;5 - normal condition, $R_H = 0.15 \text{ mm}$, $h_H = 2 \text{ mm}$; 6 - brittle 7 - normal condition, RH = 0.15 mm, condition, tempered at 750 °C; The notch sensitivity of steel 12 KhMF in the brittle $h_{H} = 3 mm$. condition is also illustrated by three-dimensional diagrams reproduced in Figs. 3 and 5. Fig. 3 shows the reduction of area (%) of notched tensile test pieces, blocks a-& relating to the following specimens: a - ductile condition, $R_{\rm H}$ = 0.3 mm, Kt = 4 (no definition of Kt given); 6 - brittle condition, $R_H=0.3~mm,\ K_t=4;\ \ell-brittle\ condition,\ R_H=0.1~mm,\ K_t=6.4.$ In Fig.5 the impact strength D_k (kgm/cm², vertical axis) of steel 12KhMF in the brittle condition is plotted against the test temperature (°C, horizontal axis) and the notch depth (hy, mm, the third axis); diagrams a and 6 relating to specimens with the Ry of 1.0 and 0.15 mm respectively. properties of the steel studied were also affected by the Card 4/ 10

Investigation of the structure ... S/096/61/000/009/002/008 E193/E183

transition from the normal to brittle condition. Thus, the internal friction of the brittle material was 5-10 times lower than that of the steel in the normal condition. The modulus of elasticity of brittle specimens within the entire temperature range studied was also approximately 25% lower than that of normal material. An increase in the electrical resistivity and a change in the electrode potential were observed in the brittle material whose specific heat however was practically the same as that of steel in the normal condition. It was inferred from these findings that the changes in the properties of steel 12KhMF, brought about by its transition to the brittle condition, are more profound than those normally associated with temper brittleness in other constructional steels.

There are 7 figures, 3 tables and 8 references: 5 Soviet and 3 non-Soviet. The English language references read as follows: Ref.5: J.H. Hollomon. "Trans. of the Amer. Society for Metals", Vol.36, pp.473-542, 1946.

Ref.6: A.P. Taber, J.F. Thorlin, J.E. Wallage. "Trans. of the Amer. Society for Metals": Vol.42, pp.1033-1056, 1950.

Card 5/ 10

Investigation of the structure and ... S/096/61/000/009/002/008 E193/E183

ASSOCIATION: Vsesoyuznyy teplotekhnicheskiy institut (All-Union Institute of Heat Engineering)

Table 1

Batch number	Content of alloying elements, %								
	С	Cr	Мо	v	Mn	Si	S	P	
1							0.024		
2	0.10	1.20	0.3	0.18	0,68	0.25	0.025	0.014	

Card 6/10

VIDMAN, D.N., inzh.; MAZEL!, R.Ye., kand.tekhn.nauk

Investigating the structure and properties of 12KhMF steel in the embrittled and normal state. Teploenergetika 8 no.9: 44-49 S '61. (MIRA 14:8)

1. Vsesoyuznyy teplotekhnicheskiy institut. (Steel—Testing)

RATNER, A.V., kand.tekhn.nauk; GURA, P.M., kand.tekhn.nauk; MAZEL', R.Ye., kand.tekhn.nauk

Causes of deformationless breakdown of the welded joints of steampipes made from austentic steel. Teploenergetika 9 no.8:12-17 Ag '62.

(MIRA 15:7)

1. Vsesoyuznyy teplotekhnicheskiy institut.
(Pipe, Steel) (Steampipes)

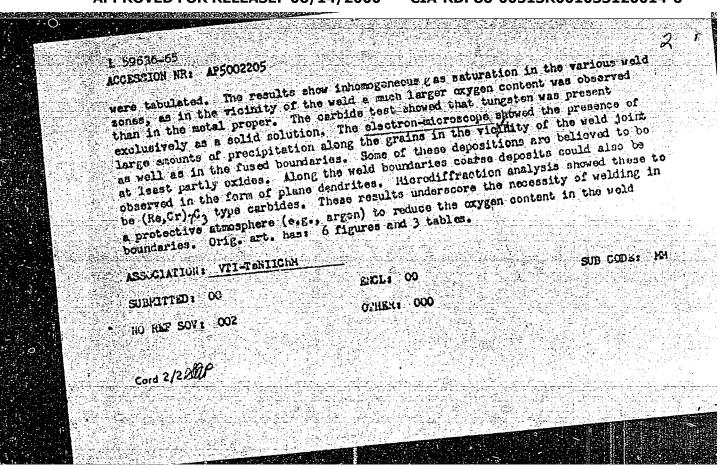
EWI(m)/EPF(n)-2/EWP(k)/EWP(q)/EWP(b) PI-LL/Pu-LL ASIL(w)-3 MJW/ L 8430-65 JD/HM/JO 8/0096/64/000/008/0051/0054 ACCESSION NR: AP4042619 Mazel', R. Ye. (Candidate of technical sciences) AUTHOR: TITLE: Comparison of certain properties of walded joints in pearlitic and austenitic steam pipes SOURCE: Teploenergetika, no. 8, 1964, 51-54 TOPIC TAGS: austenitic steel, pearlitic steel, austenitic steel pipe, pearlitic steel pipe, austenitic steel weld, pearlitic steel weld, austenitic steel pipeline, pearlitic steel pipeline ASSTRACT: Welded joints between steam pipes made of 1Kh18N12T or B1-257 austenitic steels or of 12Kh1MF/pearlitic steel have been investigated and their behavior at high welding temperatures compared. It was found that at temperatures up to 1400C, pearlitic steel maintains its high ductility (reduction of area = 90% at 1350C and 55% at 1400C) while austenitic steels at 1200-1350C become brittle (reduction of area = 0). Electrosise melting of the latter somewhat improves its ductility, raising the reduction of area to over 10%. The brittleness of austenitic steel at welding temperatures is the cause of hot

L 8430-65 ACCESSION NR: AP4042619

cracks in the weld-adjacent zone. Pearlitic steel pipes are much less susceptible to this type of crack. Local ductility in the weldadjacent zone of sustenitic steels is much lower than that of pearlitic steels. These zones are the most susceptible to damage during the operation of steam pipes. As the thickness of the pipe wall increases, the damping properties of pearlitic steel decrease but are still 20 times higher than those of austenitic steels. In addition, the damping properties of pearlitic-steel joints increase with an increase of temperature from 200 to the pipe operating temperature, while in austenitic-steel joints the damping properties decrease. The investigation of the 1Kh18N12T-steel joints welded with the TsT-15 electrode showed that the diffusion of niobium from the weld metal into the weldadjacent zone occurs after 18,000 hrbf operation, and, as a result, this zons becomes susceptible to crack formation; this does not occur, however, in pearlitic-steel joints welded with the TsL-27 electrode. The decrease in ductility in the zone adjacent to austenitic-steel welds is apparently due to the formation of dispersed nichium phases. To improve austenitic-steel welded joints, it is suggested that electrodes be alloyed to provide a chemical diffusion during welding and operation and in this way reduce the content of carbide-forming elements in the weld-adjacent zone. Orig. ert. has: 4 figures.

	L 8L30-65 (7) Accession Nr: AP4042	8430-65 [7 CESSION NR: AP4042519						
	ASSOCIATION: Vsesoyu atitute of Heat Engin	znyky taplotekhaicheskiy ins <u>eering)</u>	titut (All-Union In-					
	SUBHITTED: 00	ATD PRESS; 3102	ENCL: 00					
3	SUB CODE: MM	no ref sov: 608	OTHER: 003					

ENT(m)/EWA(d)/EWP(v)/T/EWP(t)/EWP(k)/EWP(z)/EWP(b)/EWA(c) Pf-4 L 59636_65 ACCESSION NR1 AP5002205 \$/0096/65/005/001/0066/0069 AUTHORS; Masel', R. Te. (Candidate of technical sciences); Uterskiy, L. M. (Doctor of technical sciences); Crlov, L. G. (Candidate of technical sciences) TITLE: Investigation of welded joints in stars conducting tubes made from heatresistant austenitic steels Source: Teplognergetika, no. 1, 1965, 66-69 TOPIC TACS: sustenite steel, welding defect, steel, electron microscope, carbide, chemical composition/ EP 184 steel, EI 695R steel, EP 17 steel, IKhiSEi2T steel, ABSTRACT: The submicroscopic characteristics and the local composition around the weld joints were investigated and compared to the weld itself and to the metalling structure of steam conduits made from types KP-101, EP-17 and KI-69TR (Nos. 1,2,3) eteols. In addition, three more commercial austenitic steels were stilled after being subjected to a thermal cycle (1360-13600). A lowering of plastic characteristics was also noted. The investigations were conducted with electron microscopes (using carbon replicas), x-ray analyses, and with microgassons as well as carbido tests. The chemical compositions of the weld joints for types 1, 2, and 3 steals Card 1/2



MAZEL', R.Ye., kand. tekhn. nauk; PROKHODTSEVA, L.V., inzh.

Study of the characteristics of the welded joints and basic metal of steampipes. Teploenergetika 12 no.3:24-27 Mr '65. (MIRA 18:6)

1. Vsesoyuznyy teplotekhnicheskiy institut.

RATNER, A.V., kand. tekhn. nauk; MAZEL, R.Ye., kand. tekhn. nauk; LEDNO A, L.G., kand. tekhn. nauk; BOROVIN, G.K., inzh.

Design strength of joints welded by high-frequency currents.

Teploenergetika 12 no.11:67-70 N 165. (MIRA 18:10)

1. Vsesoyuznyy terlotekhnicheskiy institut.

ACC NR. AP6009810 significant microstructural changes start with heating to a tempera significant microstructural changes start with heating to a tempera of 85000. At this temperature of 85000, at first there takes place of 85000. At this temperature of spheroidization. Increased holding ti activation of the process of spheroidization. Increased holding ti activation of the process of spheroidization of austenite at the metal at this temperature brings about formation of austenite change in the configuration of the grain boundaries. With further change in the configuration of the grain boundaries are considered.							
ing to 90 ral plots phases w	o and 10000c ire. New graith a spheroi	there is a coin boundaries dal structure of	omplete change appear, coarse e separate out the solid solu	ely dispersed	secondary		
		ures and 1 ta M DATE: none/					
	: 11,13/ SUE						
SUB CODE	: 11,13/ SUE						

L 23197-66 EMT(d)/EMT(m)/EMP(w)/EMA(d)/EMP(v)/T/EMP(t)/EMP(k) LJP(c) ACC NR: AP6005891 SOURCE CODE: UR/0096/65/000/011/0067/0070 # AUTHOR: Ratner, A. V. (Candidate of technical sciences); Mazel', R. Ye. (Candidate of technical sciences); Leonova, L. G. (Candidate of technical sciences); Borovin, G. K. (Engineer). ORG: All-Union Heat Technology Institute (Vsesoyuznyy teplotekhnicheskiy institut) TITLE: Construction strength of welded joints made with high frequency currents SOURCE: Teploenergetika, no. 11, 1965, 67-70 TOPIC TAGS: welding technology, high frequency ABSTRACT: Joints in tubes with a dismeter of 25 x 3 mm, made of Steel 20 Were used for the tests. The welding was done with high frequency currents as well as by the contact method. The high frequency welding was done under the following conditions: generator voltage-430 volts; power of generator-60 kilowatts; frequency-8,000 cycles. Shielding from oxidation was done with a gas consisting of 15% acetylene and 85% natural gas, fed at a rate of 1.5 liters/sec through the 25 x 3 mm tubes. During the heating, there was a gap of 1 mm between the ends of the tubes, Card 1/2 UDC: 621.632.411.4

L 23197-66

through which the gas flowed and covered the surfaces being welded. Within a few seconds the gap closed and deposition began. The optimum heating temperature depends on the oxidation shielding medium and, at a specific deposition pressure of from 4 to 6 kgf/mm2, is from 1250 to 1280°C (that is, lower than the melting temperature of the steel). In the tests for resistance to thermal shock, samples of the welded joints were heated in an electric furnace and suddenly quenched in water. The samples were subjected to a metallographic investigation after tests at 780, 1500, 5112, and 10,062 cycles. The vibration resistence of the welded tube joints was studied in a special unit designed for simultanewerded tube joints was studied in a special unit designed for simultane ous evaluation of the effect on construction strength of cyclic vibrations, internal pressure, and elevated temperatures. Test results are exhibited graphically and in tabular form. The general conclusion of exhibited graphically and in tabular form. The general conclusion of the article is that welding with high frequency currents shows promise the article is that welding with high frequency carbon steel. Orig. art. has: 8 figures and 1 table.

SUB CODE: 11, 13/ SUBM DATE: none.

cord 2/2 BK

ALL NKI AP6035431

(11)

SOURCE CODE: UR/0096/66/000/012/0042/0047

AUTHOR: Mazel, R. Ye. (Candidate of Technical Sciences); Przhiyalkovskiy, M. M. (Candidate of Technical Sciences); Koverdyayev, V. N. (Engineer); Petrova, I. N. (Engineer)

ORG: All-Union Heat Engineering Institute (Vsesoyuznyy teplotekhnicheskiy institut)

TITIE: Study of the effect of shot peening on the properties of the metal of pipes of heating surfaces

SOURCE: Teploenergetika, no. 12, 1966, 42-47

TOPIC TAGS: shot peening, pipe

ABSTRACT: The effect of shot peening on the change in cortain properties of metal pipes of pearlitic and austenitic steels (20, 12Kh1MF, EP-184 and EP-17) was studied. A special testing unit was built in order to determine the state of the metal of convective heating surfaces subjected to shot peening at room temperature and at high temperatures (up to 590 °C). The tests showed the necessity of designing units for shot blasting which permit one to decrease the work hardening of pipes by changing the direction and decreasing the velocity of the stream of shot while at the same time insuring its uniform distribution. Because of the wear and decrease of plastic properties observed in the pipe metal in the region of peening, recommendations are

Card

1/2

UDC: 621.772.4.001.45

given for p 1 formula.	periodic testing	of such p	ipes. Or	ig. art. 1	nas: 6 figu	res, 2 tables	and
SUB CODE:	11/ SUBM DATE:	none/ C	RIG REF:	011			
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PA 1/1777

MAZEL', S. I.

USSR/Relays, Telephone

Jul 1946

Telephones - Switchboards

"Perticulars of Assembling and Installing Stepper ATS," S. I. Mazel', 4 pp

"Vestnik Svyazi - Elektro Svyaz'" No 7 (76)

Well illustrated article dealing with some assembling particulars. It does not attempt to answer all the questions but only a few which come up during the installation of such equipment in ATS stations.

19777

MAZEL', S. I.

PA 19T88

USSR/Relays, Telephone Telephones - Apparatus Sep 1946

"Automatic Inspection of the Output of Multi-pole Stepper ATS," S. I. Mazel', 2 pp

"Vestnik Svyazi - Elektro Svyaz'" No 9 (78)

A method of inspection worked out by Shcherbovskiy and Ishmimyatov at the "Soyuztelefonstroy" Trust greatly simplifies and speeds up the process of automatic inspection of the outputs of most types of multi-pole selectors.

19788

MAZEL', S.I.; VASIL'YEV, P.A.

Improvements applied in operating and building urban telephone networks. Vest. sviazi 14 no.9:14-16 S '54. (MIRA 7:10)

1. Glavnyy inzhener Sverdlovskoy GTS (for Vasil'yev), 2. Glavnyy inzhener tresta "Mostelefonstroy" (for Maxel').

(Telephone lines)

MAZEL', Solomon Isaakovich; DANILOV, Viktor Aleksandrovich; AKINFIYEV, B.F., Otvetstvenny, redaktor; KOKOSOV, L.V., redaktor; LEDNEVA, H.V., tekhnicheskiy redaktor

[City telephone lineman] Monter-spaishchik gorodskikh telefonnykh setei. Moskva, Gos. izd-vo lit-ry po voprosam sviazi i radio, 1956.

(MLRA 9:9)

(Telephone--Handbooks, manuals, etc.)

MAZEL', S., inghener.

Mechanized laying of telephone cables. Stroitel' ns.1:

(MLRA 10:2)

31 Ja '57.

(Telephone cables)

MAZEL', Solomon Issakovich; YAKOVLEV, Viktor Alekseyevich; KOKOSOV, Lev Vladimirovich; HERMAN, V.A., inzh., otv.red.; RYAZAHTSEVA, M.M., red.; MARKOCH, K.G., tekhn.red.

[Mechanization of line construction of municipal telephone networks]
Mekhanizatsiia stroitel'stva lineinykh sooruzhenii gorodskikh telefonnykh setei. Moskva, Gos.izd-vo lit-ry po voprosam sviazi i
radio, 1960. 153 p.
(Telephone lines--Construction)

White the second of the second

MAZEL', Solomon Leaskovich; USTINOV, Leonid Ivanovich; SVERDLOVA, I.S., red.; SHEFER, G.I., tekhn. red.

[Mechanization of the construction and repair operations of electric cable communication lines]Mekhanizatsiia stroitel'stva i remonta kabel'nykh linii sviazi. Moskva, Sviaz'izdat, stva i remonta kabel'nykh linii sviazi. Moskva, Sviaz'izdat, (MIRA 15:9)

(Klectric lines--Underground)

(Telephone lines)

AFANAS 'YEV, A.P.; ANUCHIN, V.G.; VINOGRADOV, K.V.; GARANINA, M.M.;

GILEROVICH, M.M.; DUBROVSKIY, Ye.P.; YEVSTIGNEYEV, A.A.; IOKHVIN,

M.R.; KALM'KOV, P.M.; KRENGEL', I.TS.; LOSEV, I.G.; MAYEVSKIY,

F.M.; MAZEL', S.I.; MIZHERITSKIY, G.S.; NOVIKOV, M.I.; NAZAR 'YEV,

O.V.; PCHELKINA, I.A.; RAZUMOV, V.S.; ROZENBIYUM, I.M.; SEROV, B.P.;

SKRYPNIK, T.I.; SAL'VIN, Ye.S.; SMOTRINA, V.F.; TELEPNEVA, N.S.;

FIL'CHAKOV, N.I.; KHRAPUNOVA, Ye.L.; UNDREVICH, G.S.; UR'T'YEV, P.P.;

SHILOV, A.A.; SHIYKOV, A.P.; KIRIILOV, L.M., red.; MARKOCH, M.G.,

tekhn.red.

[Regulations on the construction of minicipal telephone network lines] Pravila po stroitel'stvu lineinykh sooruzhenii gorodskikh telefonnykh setei. 2.izd. Moskva, Sviaz'izdat, 1962. 511 p. (MIRA 15:5)

1. Russia (1923- U.S.S.R.) Ministerstvo svyazi. Glavnoye upravleniye kapital'nogo stroitel'stva.

(Telephone lines)

MAZEL', S. S.

Pervyy pusskiy akademik - M. V. Lomonosov i ego anceleniye v razvitii otechostvomoro estestivomaniya i a havooldranomiya. (M. 205-Letiyu Akad. nauk SSSR). Vracheb. telo, 1949, Mo. S, STR. 737-44.

SC: Letopis, Mo. 39, 1949.

MAZEL!, S.S.

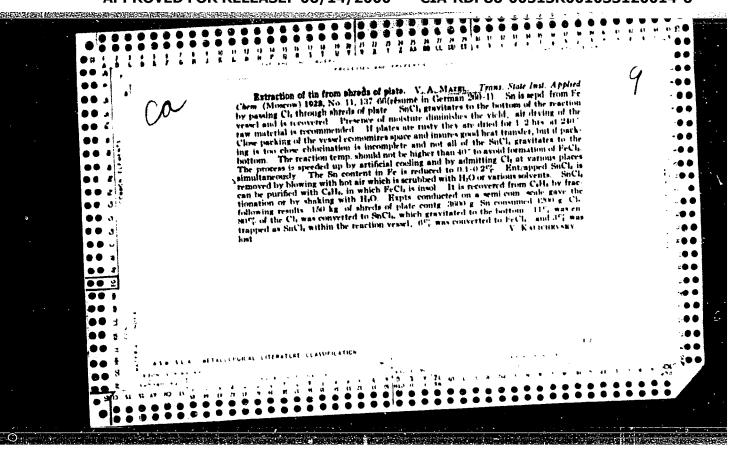
Some current problems in the organization of oncological services.

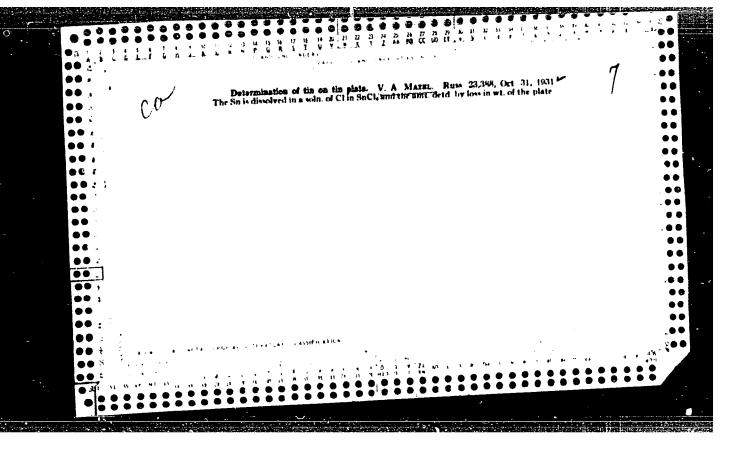
Vop.onk. 5 no.4:489-493 159.

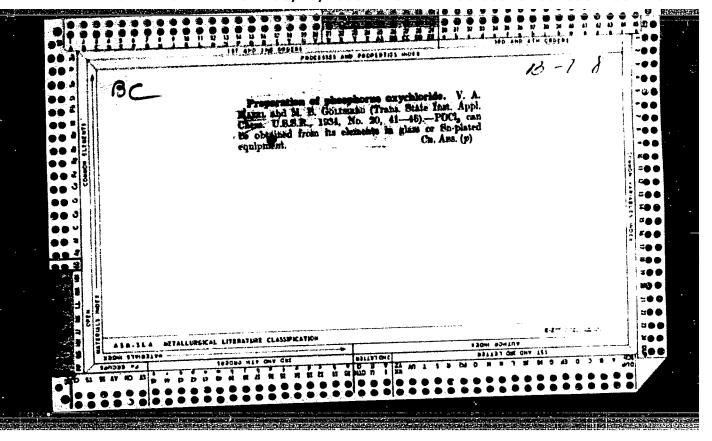
(MIRA 12:12)

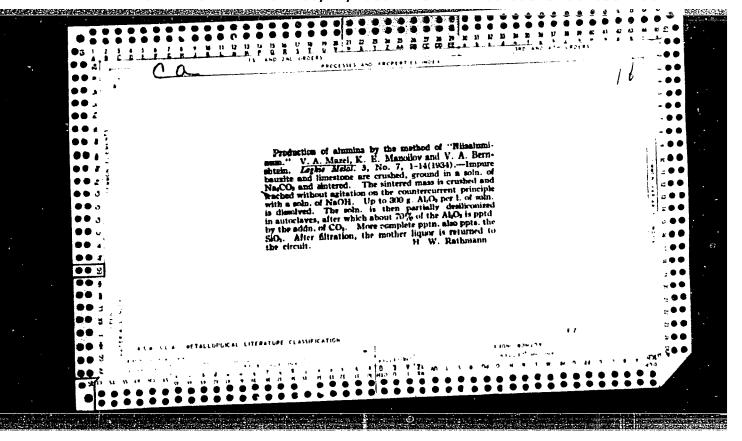
1. Iz organizatsionno-metodicheskogo kabineta Ivanovskogo oblastnogo onkologicheskogo dispansera (glavnyy vrach - kand.med.nauk A.N. Styskin).

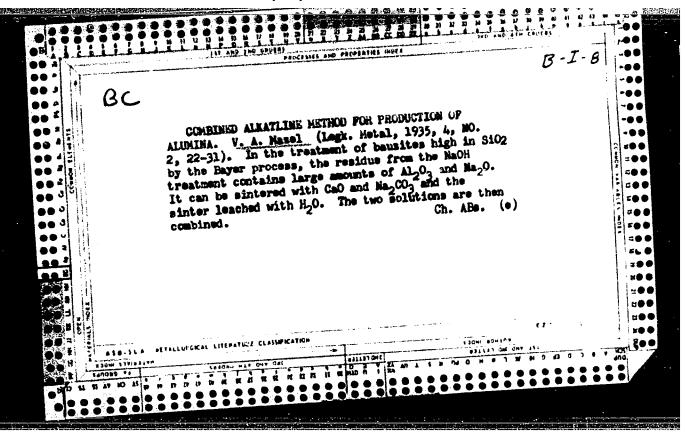
(NEOPLASMS, prev. & control,
in Russia (Rus))

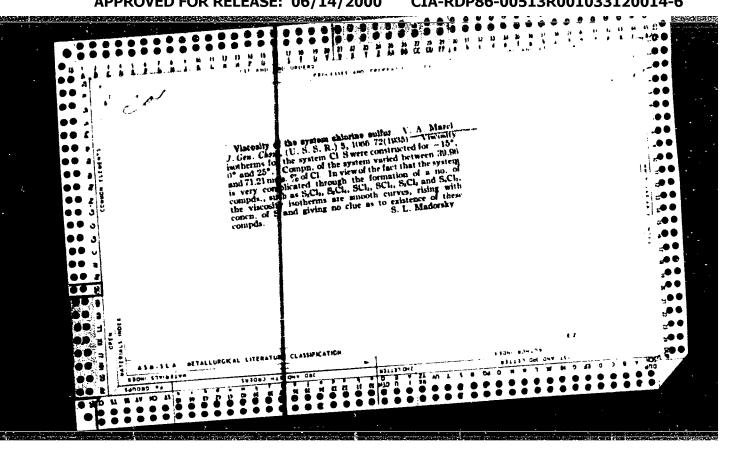


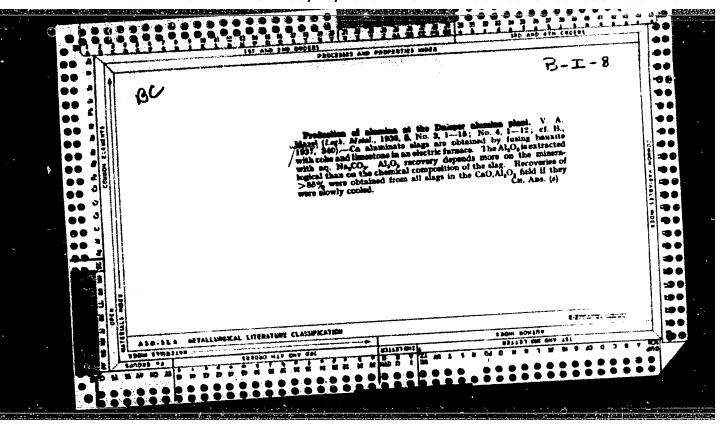


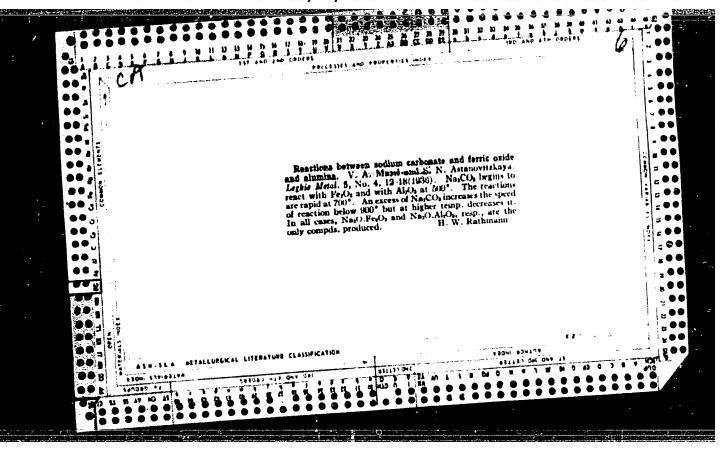












MAZEL, V. A. and BOGOLOPOV, N. I., et. al.

"Production of Aluminum Oxide and alkalis from Nephelite by the Alkaline Method. Trans. State Inst. Applied Chem. (U.S.S.R.) No 29, 5 266 (1936) (in English pp 267-70).

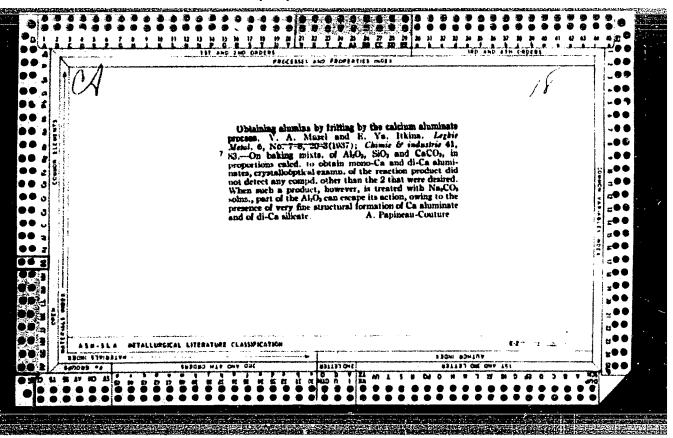
MAZEL', V. A.

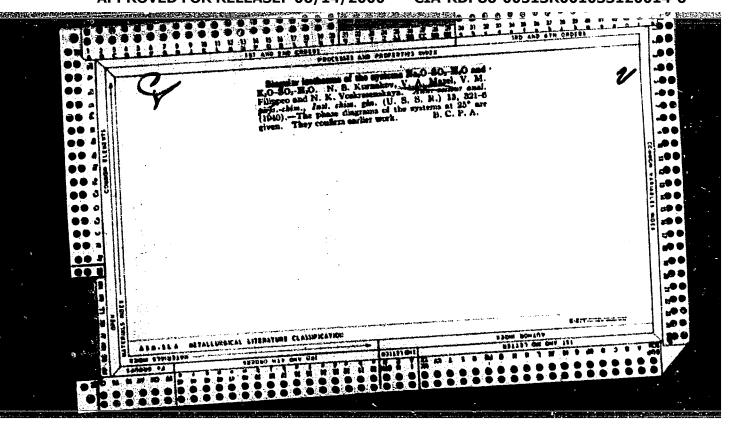
Technology of manufacturing aluminum exide; basic processes and equipment Townbook.

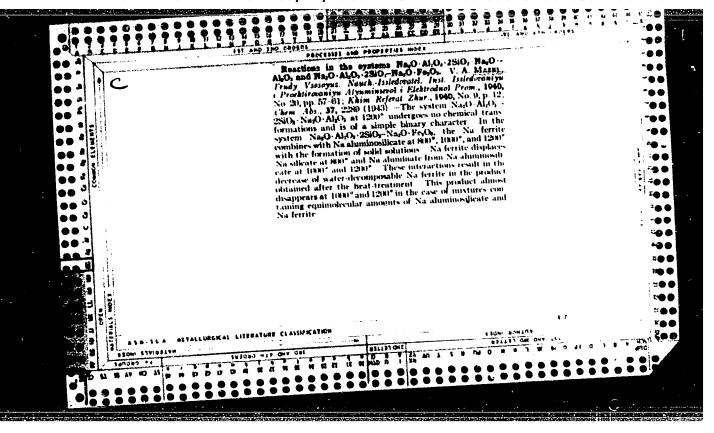
Leningrad, Glav, red. litery po tryetnoi metallurgii, 1937. (Mic 53-591)

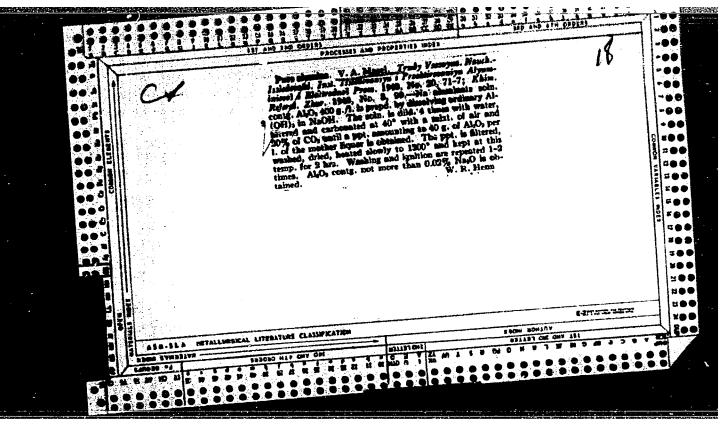
Collation of the original as determined from the film: 354 p.

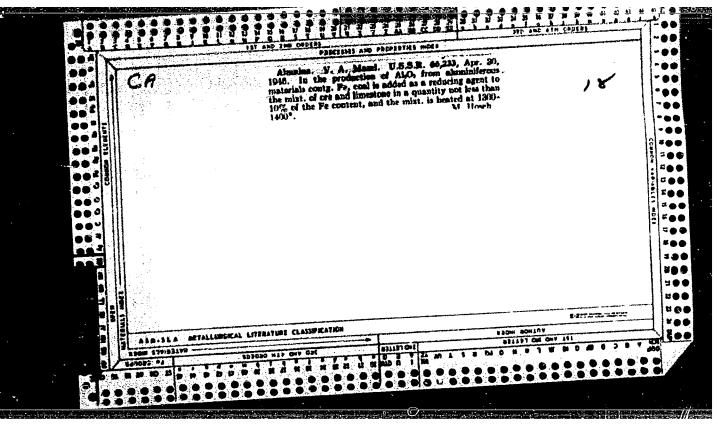
Microfilm TF-11

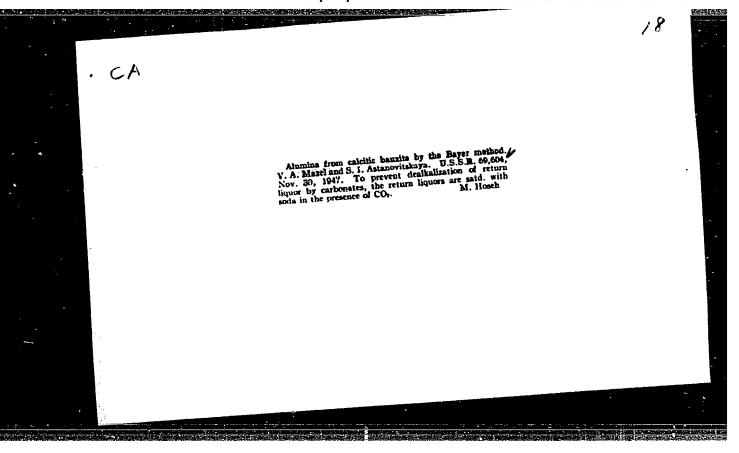


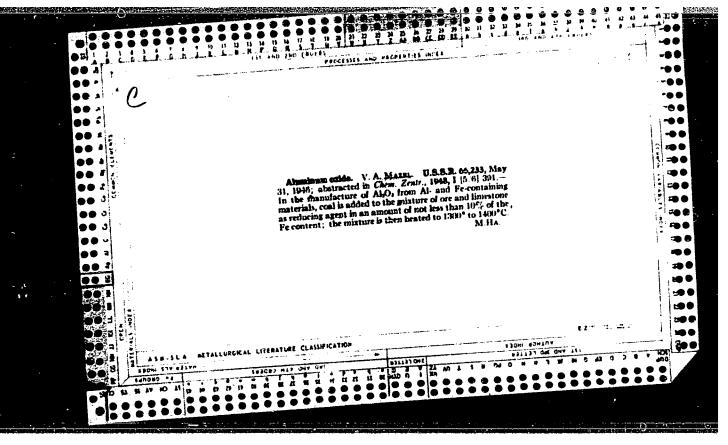












MAZEL, V. A.

Proizvodstvo glinozema. Dopushcheno v kachestve uchebnika dlia metallurgicheskikh tekhnikumov. Leningrad, Gostekhizdat lit-ry po chernoi i tsvetnoi metallurgii, 1950. 504 p., illus., diagrs.

Title tr.: Alumina producti n in the U. S. S. R. Approved as a textuook for metallurgical schools.

TN 775.M3

SO: Aeronautical Sciences and Aviation in the Soviet Union, Library of Congress, 1955.

MAZEL! Vladimir Abramevich, professer, dektor; ALEKSEYEV, M.S., inshener, retsenzent; PUSHKAR!, Z.A., inzhener, retsenzent; BELYAYEV, A.I., redakter; AVRUTSKAYA, R.F., redakter; BEKKER, O.C., tekhnicheskiy redakter.

[Alumina production] Proizvedstve glinezema. Moskva, Ges. mauchnetekhn. izd-ve lit-ry po cheraei i tsvetnei metallurgii, 1955.430 p. (Alumina) (MIRA 9:6)

CIA-RDP86-00513R001033120014-6 "APPROVED FOR RELEASE: 06/14/2000

MAZEL', V.A.

137-58-5-9266

Translation from: Referativnyy zhurnal, Metallurgiya, 1958, Nr 5, p 69 (USSR)

AUTHOR

Mazel', V.A.

TITLE.

Characteristic Constants of Bauxite and Methods of Their Determination (Kharakteristicheskiye konstanty boksita i metodika ikh opredeleniya)

Tr. Vses. alyum.-magn. in-ta. 1957, Nr 39, pp 7-18 PERIODICAL:

ABSTRACT:

The method proposed utilizes characteristic curves in order to study the Bayer process of leaching of bauxites, it avoids the drawbacks of the standard method which is based on a computation of the quantitative relationship between the bauxite and the reverse solution introduced into the leaching process. The characteristic curves represent graphically the relationship expressed by the following equation (0.01A× 0.01B+a)

where \times_{k} is the caustic module of the aluminate solution; n is the amount of Na₂O_k in g/ℓ , a is the amount of Al₂O₃ in g/ℓ : A is the amount of Al2O3 contained in the bauxite and expressed in %; B is the yield of Al2O3 in the leaching process, also

Card 1/2

CIA-RDP86-00513R001033120014-6" **APPROVED FOR RELEASE: 06/14/2000**

137-58-5-9266

Characteristic Constants of Bauxite and Methods of Their Determination

expressed in %; x is the ratio between the amounts of bauxite and the reverse aluminate solution employed in the leaching process and expressed in g/ℓ ; and z is the amount of NaOH (per 100 g of original bauxite) being withdrawn from the leaching zone or being introduced into it for the purpose of tying up the silica contained in the bauxite into insoluble compounds; also when decaustification and caustification takes place; 0.01xz is the same as z but it refers to 1 liter of original reverse solution. The experimental method proposed for the construction of curves involves the following steps: the bauxite is leached out (in successively changing amounts) at a constant temperature and sufficient time is allowed for the process to attain equilibrium; percentile extraction of Al₂O₃ and the caustic module are computed for every batch of bauxite, and appropriate experimental curves are plotted from the data obtained. The characteristic curves provide information on the technological potentialities of any given bauxite, not only with regard to Al₂O₃ extraction, but also with regard to the caustic module of the resulting aluminate solution.

1. Bauxite--Processing 2. Aluminum oxide--Production

Card 2/2

137-58-6-11929

Translation from: Referativnyv zhurnal, Metallurgiya, 1958, Nr 6, p 107 (USSR)

AUTHOR: Mazel, V.A.

TITLE: A Method of Studying the Relationship Between the Major Tech-

nical Parameters of the Bayer Process and Its Technical and Economic Efficiency (O metodike izucheniya vzaimozavisimosti osnovnykh tekhnologicheskikh parametrov protsessa Bayera i

yego tekhniko-ekonomicheskoy effectivnosti)

PERIODICAL: Tr. Vses. alyumin. magn. in-ta, 1957, Nr 39, pp 87-93

ABSTRACT: As an initial experiment, the author suggests a graphic method of determining the technical and economic efficiency

of the Bayer Process.

A.P.

1. Aluminum ores---Processing

Card 1/1

sov/81-59-5-14572

Translation from: Referativnyy zhurnal, Khimiya, 1959, Nr 5, p 52 (USSR)

AUTHOR:

Mazel, V.A.

TITLE:

A Study of the Interaction and States of Equilibrium in the Na₂0. Al₂0₃-Na₂0. Fe₂0³₃- 2Ca0. Si0²₂ System at Sintering Temperatures

PERIODICAL: Tr. Vses. alyumin.-magn. in-ta, 1957, Nr 39, pp 115 - 128

ABSTRACT:

Samples, consisting of mixtures of compound oxides, lying in the $Na_2O.Al_2O_3$ (I) - $Na_2O.Fe_2O_3$ (II) - 2CaO.SiO₂ triangle, were subjected to sintering at various temperatures, determining the initial melting point (sinter formation), and to subsequent lixiviation with either water or solutions of NaOH. The results of the experiments are represented by triangular diagrams. In the I - II - III system a large region was found where this system is a 5-component one. Beyond the limits of this region

there is a part of a 3-component system.

V. Shatskiy

Card 1/1

MAZEL', VA.

137-58-5-9267

风景的工作的名词复数的大大公司的发展的地位的工程和企业的发展的企业的工程的工程的工作。

Translation from: Referativnyy zhurnal, Metallurgiya, 1958, Nr 5, p 70 (USSR)

AUTHOR:

Mazel', V.A.

TITLE:

Productivity of a Rotary Furnace Employed for Sintering of a Bauxite Charge (O proizvoditelinosti vrashchayushcheysya pechi pri spekanii boksitovoy shikhty)

PERIODICAL. Tr. Vses. alyumin.-magn. in-ta, 1957. Nr 39, pp 133-146

ABSTRACT

The author makes a comparative analysis of the thermotechnical and technological processes occurring in rotary furnaces during the roasting of bauxite and cement charges. The specific fuel consumption for a bauxite charge is 0.76 of the amount of fuel consumed in the case of a cement charge in end, with identical amounts of fuel the productivity of the bauxite furnace will be 1.31 greater. In terms of the technological process, the bauxite furnace is composed of three zones a combustion zone, a reaction zone, and a zone of evaporation. The productivity of each zone is determined by its own laws, while the overall productivity of the furnace is determined by the efficiency of the least productive zone. The conditions required to increase the productivity of each zone are examined; this includes increasing

Card 1/2

137-58-5-9267

Productivity of a Rotary Furnace (cont.)

是自己的关系,这种企业的企业,但是是一个企业的企业的企业,但是是一个企业的企业的企业,但是是

the output of the burners in the combustion zone to their maximum permissible rating, employment of fuel with greater heating value, and addition of powdered fuel to the charge. A major step toward increased productivity of the reaction zone is the installation of heat exchange devices and the greatest increase in temperature. The productivity of the evaporation zone is raised by increasing its volume (which is accomplished by means of lengthening the cone of pulp spray), by increasing the diameter of the drum in this zone, and by reducing the amount of moisture in the pulp.

1. Furnaces—Effectiveness 2. Bauxite—Processing 3. Aluminum oxide

Card 2/2

137-58-6-11910

SERVICE SERVIC

Translation from: Referativnyy zhurnal, Metallurgiya, 1958, Nr 6, p 104 (USSR)

AUTHOR: Mazel', V.A.

TITLE: The Mechanism of the Leaching Process of Aluminate Sinters

(O mekhanizme protsessa vyshchelachivaniya alyuminatnykh

spekov)

PERIODICAL: Tr. Vses. alyumin.-magn. in-ta, 1957, Nr 39, pp 170-180

ABSTRACT: The mechanism of the leaching of aluminate sinters is examined

in: relation to the porosity of their structure and also in relation to the effect of that structure upon the direction and quan-

tity of secondary losses of useful components in leaching.

1. Sintered aluminum ores--Processing

Card 1/1

MAZEL, V.A.

137-58-4-6797

G.S.

Translation from: Referativnyy zhurnal, Metallurgiya, 1958, Nr 4, p 69 (USSR)

AUTHOR: Ma

Mazel', V.A.

TITLE:

On the Role of the Clinker Cooling Schedule in the Region of High Temperatures When Aluminum Oxide is Produced by Sintering with Limestone (O roli rezhima okhlazhdeniya spekov v oblasti vysokikh temperatur pri poluchenii okisi alyuminiya spekaniyem s izvestnyakom)

PERIODICAL: Tr. Vses. alyumin.-magn. in-ta 1957, Nr 39, pp 203-213

ABSTRACT:

In the production of Al₂O₃ by sintering Al₂O₃-bearing raw material with limestone to yield self-slaking clinker. It is necessary to create cooling conditions that will assure recrystallization of the sintering products in the direction of differentiation and increase in the size of the various crystalline phases of which they are composed. Slow cooling of the sinter in the high-temperature region is required, although these temperatures should be lower than the m.p. of the material, yet as close to it as possible.

Card 1/1

APPROVED FOR RELEASE: 06/14/2000

1. Aluminum oxide--Cooling methods

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CIA-RDP86-00513R001033120014-6 "APPROVED FOR RELEASE: 06/14/2000

MAZEL! V.A.

137-58-4-6796

Translation from Referativnyy zhurnal, Metallurgiya, 1958. Nr 4, p 69 (USSR)

Mazel', V.A., Yeliseyeva, A.A. AUTHORS.

Obtaining Alumina from Kaolins by Sintering with Limestone (Polucheniye glinozema iz kaolinov spekaniyem sızvestnyakom) TITLE:

Tr. Vses, alyumin.-magn. in-ta, 1957, Nr 39. pp 214-226 PERIODICAL

Sintering with limestone, yielding self-slaking clinker may be employed to obtain Al2O3 from kaolins. The optimum amount of ABSTRACT CaCO3 going into the charge should stoichiometrically assure formation of pentacalcium aluminate and dicalcium silicate. Completion of the necessary chemical reactions is assured when the material in the sintering zone is brought to partial fusion. The sintering temperature is 1350-13750 and depends upon the purity of the starting materials. A slowed procedure for holding the clinker in a temperature interval close to the sintering temperature is available to produce clinkers with high extraction of Al2O3. Thus, the required technological effect is obtained when enriched kaolin and chemically-pure limestone are held in the 1350-13000 temperature range for six minutes. MgO has a harmful effect on the sintering process. When the process is conducted

Card 1/2

CIA-RDP86-00513R001033120014-6" APPROVED FOR RELEASE: 06/14/2000

137-58-4-6796

Obtaining Alumina from Kaolins by Sintering with Limestone

under optimal conditions, 85% or more of the Al₂O₃ is extracted when the clinker is leached, and chemical losses of Na₂O₃ are about 110 kg per ton of Al₂O₃ reduced to solution from the clinker.

G.S.

1. Alumina silica--Development 2 Sintering--Processes 3 Limestone--Applications

Card 2/2

137-58-6-11908

Translation from: Referativnyy zhurnal, Metallurgiya, 1958, Nr 6, p 103 (USSR)

Mazel', V.A., Yeliseyeva, A.A., Oksyuzov, V.A. AUTHORS:

Production of Alumina from High-silicon Bauxites and Coal Ash by Sintering with Limestone (Poluchenive glinozema iz vysoko-TITLE:

kremnistykh boksitov i kamennougol nykh zol spekaniyem s

ızvestnyakom)

Tr. Vses. alyumin.-magn. in-ta, 1957, Nr 39, pp 227-241 PERIODICAL:

An investigation has been made of the possibility of sintering high-silica bauxites and coal ash (CA) with limestone to ex-ABSTRACT: tract Al2O3. The bauxite or CA was sintered with various

amounts of chemically-pure CaCO3. A high degree of extraction of Al2O3 (85% and more) and complete spontaneous crumbling of the sinter can only be assured when the Fe2O3 in the raw material is reduced so as to exclude this compound from the sinterforming components of the charge. To reduce Fe₂O₃ it is recommended that coal or petroleum or foundry coke or carbonized anthracite coal be introduced into the charge. A variation of 100 to 200% from the theoretical in the amount of coal added

to the raw bauxite has virtually no effect on the recovery of Card 1/2

CIA-RDP86-00513R001033120014-6" **APPROVED FOR RELEASE: 06/14/2000**

137-58-6-11908

Production of Alumina (cont.)

Al2O3 from the sinter and the nature of the spontaneous crumbling thereof. A further addition of coal has an unfavorable effect on the technical properties of the sinter. When CA contains sufficient unburned coal, the process of reduction may be performed without the addition of a special reductant. The optimum metering of CaCO3 for the sintering of bauxites is one that will assure the formation of the compounds C5A3 and C2S. Where CA is concerned, the addition of CaCO3 must be somewhat greater than that required to form C5A3 and C2S. To assure complete sintering, a temperature $> 1350^{\rm o}{\rm C}$ is required, as is a somewhat more extended holding period in the high-temperature zones of the furnace (6-10 min in the temperature interval from the sintering temperature to 1300°). When the optimum conditions of preparation and sintering of the charge and of leaching are observed, i.e., conditions that will assure the production of aluminate solutions containing not < 56-60 g/liter Al₂O₃, the extraction of Al₂O₃ is 85.1% of the content of Al₂O₃ in the charge. The loss of caustic with the red mud comes to 35 kg Na₂O (60 kg Na₂CO₃) per t Al₂O₃ extracted in the leaching, under the above-N.P.

stated conditions. 1. Aluminum oxides--Production 2. Aluminum ores--Processing 3. Sintering--Materials 4. Sintering--Effectiveness 5. Sintering furnaces--Operation 6. Coal--Applications 7. Calcite--Applications

Card 2/2

MAZEL , W.A.

137-58-5-9278

的现在分词 1995年 19

Translation from: Referativnyy zhurnal, Metallurgiya, 1958, Nr 5, p 71 (USSR)

AUTHORS: Mazel', V.A., Oksyuzov, V.A., Bessonova, A.S.

TITLE: A Caustic Hydrochloric-acid Method of Extracting Aluminum

Oxide from Kaolins (Solyanokislotno-shchelochnyy sposob

polucheniya okisi alyuminiya iz kaolinov)

PERIODICAL: Tr. Vses. alyumin. -magn. in-ta, 1957, Nr 39, pp 242-250

ABSTRACT:

After subjecting kaolinite-bearing clay to roasting in order to decompose the alumosilicate contained in it, it is leached with a hot solution of HCl. The AlCl3 thus obtained is segregated from the silicon residue and is then evaporated under vacuum in a closed process resulting in the separation of AlCl3·6H2O; the latter is subjected to hydrolytic dissociation by means of roasting. "Raw" Al2O3 and HCl are the products of this dissociation. Raw Al2O3 is converted to Al2O3 by means of a simplified Bayer process. The following basic operations were investigated: roasting of kaoline; leaching of the roasted kaoline with HCl; roasting of AlCl3·6H2O, and leaching of "raw" Al2O3 with solutions of NaOH. A standard method for leaching of roasted kaoline was developed. The authors comment on the high technological efficiency of the method described.

Card 1/1

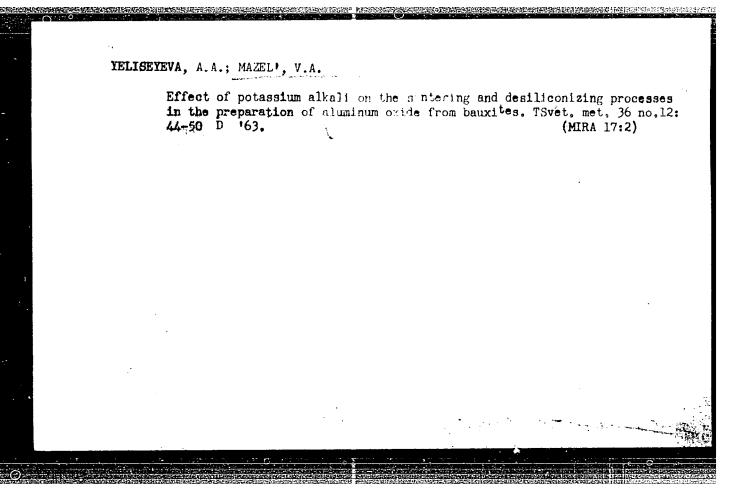
1. Aluminum oxides--Production 2. Clays--Prodessing 3. Kaolin--Applications

BANKS CANADA SANCAR CANADA SANCAR SANCAR

MAZEL', V.A., doktor tekhn. nauk, prof., red.

[Collected works on the nature of aluminate solutions] Sbornik trudov po voprosu prirody aliuminatnykh rastvorov. Leningrad, 1959. 81 p. (MIRA 15:6)

1. Nauchno-tekhnicheskoye obshchestvo tsvetnoy metallurgii. Leningradskoye mezhoblastnoye pravleniye. 2. Predsedatel' Soveta Nauchno-tekhnicheskogo obshchestva Vsesoyuznogo alyuminiyevomagniyevogo instituta (for Mazel'). (Aluminates)



CIA-RDP86-00513R001033120014-6 "APPROVED FOR RELEASE: 06/14/2000

MAZETI', V.A.

Problems in the technology and economics of processing kaolins, clays, and other aluminosilicate raw materials for the production of alumina and cement. Thet. met. 37 no.10:40-45 0 164. (MIRA 18:7)

MATEL', V.A., NEL'NIROVA, V.P.

Use of dolomite limestone in producing aluminum oxide from sluminum
silicates by calcining with lime. TSvet. met. 38 no.4250-52 Ap 165.

(MIRA 18:5)

Doc Med Sci

SOME DESCRIPTION OF THE PROPERTY OF THE PROPER

MAZEL', YA. I., PHYSICIAN

Dissertation: "Minute Volume of the Hood and Other Hemodynamic Indexes in Cases of Normal and Pathologic Blood Circulation." 17/4/50

Second Moscow State Medical Inst

imeni I. V. Stalin

SO Vecheryaya Moskva Sum 71

MAZEL'YA, I.

Heart - Diseases

Hemodynamics in acquired heart diseases. Novosti med. no. 20, 1950.

9. Monthly List of Russian Accessions, Library of Congress, April 1952, Unclassified.

MAZEL', YB.I.; SEMENOVICH, N.I.; BOGOSLAVSKIY, R.V.

Maria Control Maria Control

Hemodynamic and respiratory changes in adhesive pericarditis and its surgical therapy. Sovet. med. 16 no. 8:13-19 Aug 1952. (CLML 23:3)

1. Of the Faculty Therapeutic Clinic (Director -- Prof. P. Ye. Lukomskiy) and of the Faculty Surgical Clinic (Director -- Active Member of the Academy of Medical Sciences A. H. Bakulev), Second Moscow Medical Institute imeni I. V. Stalin.

Mazel', Ya.I.; Semenovich, N.I.

Respiratory function in patients with non-specific pulmonary affections and its changes following pulmonary surgery. Sov. med. no.2:7-12 F '54. (MLRA 7:1)

1. Is fakul'tetskey terapevticheskoy kliniki pediatricheskogo fakul'teta (direktor - professor P. Ye. Jakonskiy) II Moskovskogo meditsinskogo instituta im.I.V. Stalina. (Lungs--Diseases) (Lungs--Surgery) (Respiration)

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MAZEL, Ya. I.

MAZEL', Ya. I.
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"APPROVED FOR RELEASE: 06/14/2000 CIA-RDP86-00513R001033120014-6 STEEL TO SECTION OF THE PROPERTY OF THE PROPER

Name: MAZEL', Yakov Isaakovich

Dissertation: Minute volume of blood and other

hemodynamic indicators in cases of normal and pathological blood circu-

lation

Degree: Doc Med Sci

Affiliation: Not indicated

ll Feb 57, Council of Second Moscow State Med Inst imeni Pirogov Defense Date, Place:

Source: BMV0 23/57

137-58-6-11945

Translation from: Referativnyy zhurnal, Metallurgiya, 1958, Nr 6, p 108 (USSR)

Baymakov, Yu.V., Mazel', Ye.V.

Experiments in the Carbon Reduction of Alumina and Silica AUTHORS: (Opyty vosstanovleniya kremnezema i glinozema uglerodom) TITLE:

Tr. Leningr. politekhn. in-ta, 1957, Nr 189, pp 10-23 PERIODICAL.

The reduction (R) of SiO2 and Al2O3 by C is investigated on a laboratory-scale vacuum furnace with a coal heater. The ABSTRACT:

course of the process is monitored by the amount and speed of gas liberation. In the R of briquets precalcined at 1100°C, and composed of a mixture of pure quartz sand, charcoal, and sugar (as binder) with 13% excess C, the onset of R was found to occur at 1300-1350° (reaction: SiOz+3C-SiC+2CO). As the temperature rises, the reaction SiO2+C-Si+2CO begins maximum speed is obtained on fusion of the SiO2. The reaction SiO2+2SiC Si+2CO proceeds at the same time, attaining its maximum speed at the b. p. of SiO2. Parallel with this (starting at 1350°1 there proceeds a side reaction SiO2+Si · 2SiO,

with sublimation of the suboxide formed and partial R thereof

in accordance with the reaction SiO+2C-SiC+CO. At Card 1/2

137-58-6-11945

Experiments in the Carbon Reduction of Alumina and Silica

temperature >1700°, the SiO2 R attains 95% completion. In experiments in R of Al₂O₃ from a mixture of the following % composition: 61.2% Al₂O₃, 22.5% charcoal, 16.8% sugar, (and 5% excess C), the R reaction was found to start at 1400° with a linear increase in rate to 1900° and production of Al₄C₃. From 1950° to 2070-2100°, the reaction rate increases considerably. At these temperatures the reaction Al2O3+3C=2Al+3CO occurs, but the excess Al₂O₃ converts the Al to Al₂O, which is completely sublimated. Metal was obtained in the R products only at 2070° in a mixture with Al₄C₃ and Al_2O_3 (Al yield up to 42%) under conditions of fast heating and short holding.

1. Aluminum oxides--Chemical reactions 2 Silica--Chemical reactions 3. Carbon--Chemical reactions

Card 2/2

MAZEL, Ye. Z.

USSR/Physics - X-rays focusing adjustment

FD-607

Card 1/1

: Pub. 153-19/22

Author

: Pines, B. Ya. and Mazel, Ye. Z.

Title

: Modification of the sharp focusing x-ray tube with adjustable size of

Periodical

: Zhur. tekh. fiz. 24, 326-328, Feb 1954

Abstract

: Describe a design that is an improvement over the former one of $V.\ S.$ Kogan and B. Ya. Pines (Izv AN SSSR, ser. fiz. 16, No 3, (1952)). The cathode of the tube is designed for a rigid fixing of the focusing camera in such a manner that the specimen, film and focal spot are located on the focusing circle. The pictures were as good as those taken with a sharp focusing tube. 4 references.

Institution:

Submitted

: July 19, 1953

s/181/60/002/009/010/036 B004/B056

9.4300 (1035,1138,1143)

AUTHORS:

TITLE:

Atsarkin, V. A., Mazel'

The Effect of Heat Treatment of Silicon Upon the Lifetime of Non-equilibrium Charge Carriers

AND THE PROPERTY OF THE PROPER

PERIODICAL:

Fizika tverdogo tela, 1960, Vol. 2, No. 9, pp. 2089-2094

TEXT: Silicon samples were heated to 400 - 600°C at 1.10-5 torr, after which they were either slowly cooled or quenched in vacuum-oil. n-type and p-type silicon samples were used, which had been produced by Chokhral'skiy's method in a helium atmosphere. Preliminary experiments showed that in silicon with a given resistivity Q and an average lifetime of the carriers, a certain number of recombination centers determinable after quenching corresponds to each temperature, without the duration of heating (5 - 90 min) exerting any influence. The following experiments were therefore carried out with heating lasting 10 min. Fig. 1 shows the lifetime τ after quenching as a function of 1/T. The number N of recombination centers is proportional to 1/ τ and 1/T. The relation N = A exp(- ϵ /kT) was

Card 1/3

84069 5/181/60/002/009/010/036 The Effect of Heat Treatment of Silicon Upon the Lifetime of Non-equilibrium Charge Carriers B004/B056 found for the investigated temperature range, where A is a constant, $\mathcal{E} = (0.8\pm0.1)$ ev. Samples with the same Q but different τ_0 after quenching yielded also a different τ, in which case, however, also τ decreased with decreasing τ_0 . The density of the dislocations was determined by means of etching and, as shown in Table 1, a dependence on this density was found both for τ_0 and τ_0 Fig. 2 shows τ/τ_0 as a function of the cooling rate (for non-quenched samples). Up to a rate of 40-50 degrees/min τ/τ depends to considerably on it, whereas between 40-50 and 200-250 degrees/min τ/τ_0 remains nearly constant. The authors call cooling at a rate of 200 degrees/ min "technical quenching". Table 2 gives the values for silicon treated in this way. Quenched silicon was heated once more and compared with samples that had undergone no previous heat treatment (Table 3). In the case of samples which were heated to 600°C, quenched, and again heated to 600°C, t no longer attained the original value, whereas in the test samples, τ remained unchanged or even increased. At 400°C, however, the original value of τ was again attained with quenched samples. From their experiments the authors draw the conclusions that at 400-600°C, not only the temperature, but also the quenching process plays a part in the formation of recombination centers. There are 2 figures, 3 tables, and 11 references: 2 Soviet and card 2/3

The Effect of Heat Treatment of Silicon Upon S/181/60/002/009/010/036 the Lifetime of Non-equilibrium Charge Carriers B004/B056

8 US.

SUBMITTED:

February 21, 1959 (initially) and July 30, 1959 (after revision)

Card 3/3

ZELIKMAN, G.A.; MAZEL', Ye.Z.; PRESS, F.P.; FRONK, S.V.; DOBKIN, A.S., red.; MUL'SKIY, A.S., red.

[Silicon transistor dicdes and triodes; manufacture techniques] Poluprovodnikovye kremnievye diody i triody, tekhnologiia proizvodstva. Noskva, Izd-vo "Energiia," 1964.
183 p. (MIRA 17:8)

ZELIKMAN, G.A.; MAZEL', Ye.Z.; PRESS, F.P.; FRONK, S.V.; DOBKIN, A.S., red.; SMUL'SKIY, A.S., red.

[Silicon diodes and triodes; their production technology] Poluprovodnikovye kremnievye diody i triody; tekhnologiia proizvodstva. Moskva, Energiia, 1964. 183 p. (MIRA 17:12)

mazel, yous

137-1957-12-24261

Translation from: Referativnyy zhurnal, Metallurgiya, 1957, Nr 12, p 193 (USSR)

AUTHORS: Mazel', Yu. S., Oleshkov, Yu. V., Portnoy, N. D.

TITIE: Mechanization of a Manufacturing Production Line for Open-Top-Car

Loading Doors (Mekhanizatsiya linii izgotovleniya lyukov poluvagona)

PERIODICAL: Tekhnol. transp. mashinostroyeniya, 1957, Nr 2, pp 44-50

ABSTRACT: Bibliographic entry

1. Railway cars-Manufacture-Bibliography

Card 1/1

MAZEL . YUL

135-7-5/16

SUBJECT:

USSR/Welding

AUTHORS:

Protnoy, N.D., Candidate of Technical Sciences; Mazel', Yu.S., Engineer; and Oleshkov, Yu.V., Engineer.

TITLE

Mechanized Welding Line for Freight-Car Hatches. (Mekhanizatsiya

linii svarki lyukov gruzovogo vagona).

PERIODICAL:

"Svarochnoye Proizvodstvo", 1957, # 7, pp 13-16 (USSR)

ABSTRACT:

The article describes the new mechanized production line for welding freight-car hatches, designed, built, and put into operation at the authors' plant. The hatch considered (the design is shown in illustrations) consists of a 6 mm stamped sheet, 1590x1380 mm in size and weighing 180 kg with many stiffening and strengthening parts. It has to take up heavy impacts, as for example, pig iron falling from 2 m height. Each freightcar has 14 hatches. With the old production method, the current production program for hatches would require a workshop of 7000 m2 floor space, since the old technology required many assembling and welding fixtures. The assembled doors were transported by crane to a special inclined turning device for welding. Each hatch had to be turned 4 times. When welding long seams,

Card 1/3

135-7-5/16

TITLE:

Mechanized Welding Line for Freight-Car Hatches. (Mekhanizatsiya linii svarki lyukov gruzovogo vagona).

6 x 6 mm, by electrodes of 8 mm diameter, voids occurred in the seam root, which impaired the strength of joints and compelled a reduction in the electrode diameter.

Now, two production lines are employed: the short one with four work positions and 8.5 m length, comprising two automatic welding heads, one pneumatic revolving lifting device for placing and removing of parts. The long line has 12 work positions is 20 m long, and is composed of four automatic welding devices for specialized operations, and is mounted on two sections of inclined roller conveyors. The arrangement and its operation is described in detail. The design of the inclined conveyors and of the tilting and turning devices is shown in drawings. The welding conditions are also listed.

The new production line works with a cycle of 3.5 min for each welding operation.

About 26 % of welding materials and 200,000 kwh of electric power are saved annually.

Card 2/3

135-7-5/16 TITLE:

Mechanized Welding Line for Freight-Car Hatches (Mekhanizatsiya linii svarki lyukov gruzovogo vagona).

The article contains 2 photographs and 6 drawings.

ASSOCIATION: "YPA A BATOH3 ABDA" (Uralwagonzawod).

PRESENTED BY:

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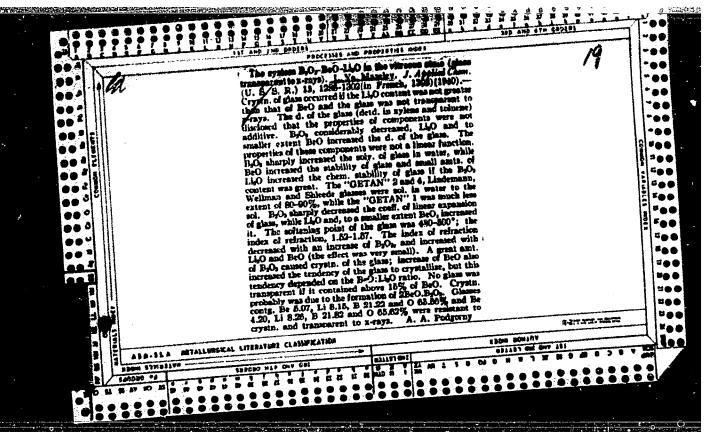
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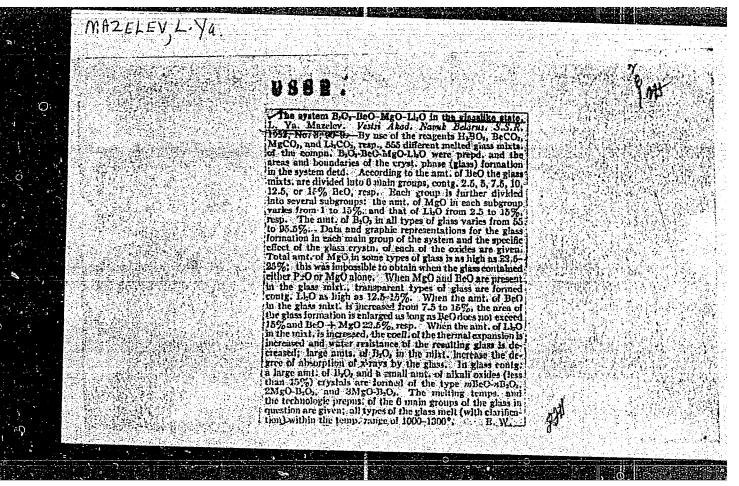
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Brit also of glass formation. L. Ya. Marelev (Stehlo Keram., 1952. No. 5, 6-10; Class, 1953, 36, 220-221).—A critical review of some Russian studies on glass-melting accelerators by the research institutes, GOI and VNIIS. Forty-one inorg. salts were tried (1% by wt. of batch) on batches of a sulphate-soda shoot glass, and an ordinary soda domestic glass, (i) on a laboratory scale at 500-1000° (electrical muffle furnace), (ii) on a semi-industrial scale at 1300-1350° (reverbatory furnace). In all, 2180 tests and 600 controls were made; the results was noted, with the two types of glass. The effects of temp, on loss of volatiles, rate of glass formation, clarification, and clay contamination were discussed. The main conclusions were: increased rate of glass formation by all halides, especially by NaCl and KCl, the fluorides did not show appreciable superiority. Among t other salts, Na₂SO₄, Na₄H₄PO₄, and KNO₅ proved most effective. All the NH₆ salts, KMnO₆, Na₂BuO₇, showed positive action, and were good clariflers.

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The crystallization of pure boron glasses was studied. Microcuts were viewed under microscope. Zones of easy or difficult crystallization were separated. The mineral 3 BeO.B₂O₃ was separated by dissolving and cooling crystallized glasses in chloride. It's optical properties were examined. (RZhFiz, No 1, 1955) SO: Sum. No. 443, 5 Apr. 55